

# Grading Standards



**AB** prime



**ABC** select



**CD** natural



**DE** character



**EF** rustic

<b>Cracks</b>	not present	not present	up to 10x600 mm	up to 10x600 mm	up to 15x950 mm
<b>Filled knots</b>	point knots	up to 10 mm, up to 1 piece per board	up to 40 mm, up to 2 pieces per board	up to 40 mm, up to 3 pieces per board	up to 60 mm, up to 3 pieces per board
<b>Unhealthy knots</b>	up to 5 mm, up to 2 pieces per board	up to 15 mm, up to 2 pieces per board	up to 50 mm, up to 2 pieces per board	up to 50 mm, up to 2 pieces per board	no limit
<b>Healthy knots</b>	up to 10 mm, up to 1 piece per board	up to 25 mm, up to 1 piece per board	up to 50 mm, up to 2 pieces per board	no limit	no limit
<b>Sapwood</b>	not present	up to 5% of the width and coloured	up to 10% of the width and coloured	up to 20% of the width	up to 20% of the width
<b>Colour variations</b>	slight, natural colour variations	slight, natural colour variations	natural colour variations	natural colour variations	natural colour variations
<b>Filler colour</b>	product dependant	product dependant	product dependant	product dependant	product dependant
<b>Example flooring</b>	<i>Oak Mosel</i>	<i>Oak Gobi</i>	<i>Oak Uniform</i>	<i>Oak Delta</i>	<i>Oak Yankee</i>